

Homey

7 COLOURS

4 SIZES

1 SURFACE

Today more than ever we perceive how important it is to have a comfortable and cozy home. Our safe place where to find peace, tranquility and love. The Homey collection is ideal to create a homey house through its warm materiality.

Mai come in questo momento percepiamo quanto sia importante avere una casa confortevole e accogliente. Il nostro luogo sicuro dove trovare pace, tranquillità e amore. La collezione Homey è ideale per creare attraverso la sua calda matericità una casa gradevole e ospitale.

Niemals mehr als in diesem Moment sind wir uns bewusst, wie wichtig es ist, ein komfortables und einladendes Zuhause zu haben. Unser sicherer Ort, um Frieden, Ruhe und Liebe zu finden. Die Homey-Kollektion ist durch ihre warme Materialität ideal, um ein angenehmes und gemütliches Zuhause zu schaffen.

Jamais comme en ce moment nous ne percevons combien il est important d’avoir une maison confortable et accueillante. Notre endroit sûr pour trouver la paix, la tranquillité et l’amour. La collection Homey est idéale pour créer une maison agréable grâce à sa matérialité chaude.

Homey



Spazi Residenziali
Residential Spaces

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Technical Information

P. 30

Tecnologia e Superfici
Technology & Surfaces

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HOMEY

La serie Homey è ispirata all’idea di ottenere superfici dall’aspetto naturale prendendo spunto dalla terra, nello specifico l’argilla con i suoi colori caldi e le sfumature ‘ton sur ton’ ottenendo una superficie morbida, ideale per una casa calda e confortevole. Dall’argilla, pressata in forme stabilite, asciugata e cotta vengono creati i laterizi di vari ornamenti architettonici utilizzati in edilizia. La collezione Homey trae ispirazione da queste forme di laterizio e propone una struttura a mattoncini sia in versione naturale che smaltata lucida. Si inserisce in questa collezione la nuova struttura Homey Cannelé il cui effetto tridimensionale vivacizza gli ambienti e dona alle pareti un tocco di originalità.

The Homey series is inspired by the idea of obtaining natural-looking surfaces inspired by the earth, specifically clay with its warm colors and shades ‘ton sur ton’ obtaining a soft surface, ideal for a warm and cozy home. From the clay, pressed in established forms, then dried and fired, are created the bricks of various architectural ornaments used in construction. The Homey collection draws inspiration from these brick shapes and presents a structure in both natural and glossy finish.

Die Homey-Serie ist von der Idee inspiriert, natürlich aussehende Oberflächen zu erhalten, die sich von der Erde inspirieren lassen, insbesondere die Tonerde mit seinen warmen Farb- auf Farbtönen, um eine sanfte Oberfläche zu erhalten, die ideal für ein warmes und komfortables Zuhause ist. Aus dem fest gepressten Ton, der anschliessend getrocknet und gebrannt wird, entstehen die Ziegelsteine verschiedener architektonischer Ornamente, die im Bauwesen verwendet werden. Die Homey-Kollektion ist von diesen Ziegelformen inspiriert und bietet eine Ziegelstruktur sowohl in natürlicher als auch in glänzend glasierter Ausführung.

La série Homey est inspirée par l’idée d’obtenir des surfaces à l’aspect naturel en s’inspirant de la terre, en particulier l’argile avec ses couleurs chaudes et les nuances ‘ton sur ton’ en obtenant une surface douce, idéale pour une maison chaude et confortable. À partir de l’argile pressée dans des formes établies, séchée et cuite, des briques de divers ornements architecturaux utilisés dans la construction sont créées. La collection Homey s’inspire de ces formes de briques et propose une structure en briques aussi bien en version naturelle qu’en émail brillant.



30x60 - 12”x24” Stripes Powder Mat Rettificato

Spazi Residenziali

Residential Spaces
Wohnanlagen
Espaces Résidentiels

COLORI / COLOURS	AMBIENTI / AMBIENT	PAGINA / PAGE
Cotto / Taupe / Stripes Powder Mat	Living	6
Taupe / Cotto / Stripes White - Clay Mat	Dining	8
Chalk / Berry / Stripes Grey Mat	Kitchen	12
Flower Chalk / Stripes White Glossy	Pantry	14
Bloom Blue / Cloudy / Chalk	Bathroom	16
Bloom White / Rammed Warm	Wellness area	18
Chalk / Sage / Stripes White Mat	Bedroom	20
Cloudy / Dove	Bathroom	24
Rammed Cold / Taupe	Studio	28



Taupe / Cotto / Stripes White - Clay Mat

30x60 - 12"x24" Stripes White Mat Rettificato
30x60 - 12"x24" Stripes Clay Mat Rettificato



60x120 - 24"x48" Taupe Naturale Rettificato

60x120 - 24"x48" Cotto Naturale Rettificato



Flower Cotto

Free interpretations of original and dynamic flooring surfaces that furnish every space. The ideal floral pattern for homey and contemporary environments.

Freie Interpretationen origineller und dynamischer Bodenbeläge, die jeden Raum einrichten. Das ideale Blumenmotiv für warme, komfortable und moderne Umgebungen.

Interprétations libres des surfaces pour les sols originaux et dynamiques qui meublent chaque espace. Le motif floral idéal pour les environnements chauds, confortables et contemporains.

Libere interpretazioni di superfici per pavimentazioni originali e dinamiche che arredano ogni spazio. Il motivo floreale è ideale per ambienti caldi, confortevoli e contemporanei.

60×120 - 24”×48” Flower Cotto Naturale Rettificato



Homey
Residential Spaces



Flower Chalk

60×120 - 24”×48” Flower Chalk Naturale Rettificato



Berry / Stripes White Glossy

60×120 - 24”×48” Berry Naturale Rettificato
30×60 - 12”×24” Stripes White Glossy Rettificato





60×120 - 24”×48” Chalk Naturale Rettificato
120×120 - 48”×48” Cloudy Naturale Rettificato

60×120 - 24”×48” Bloom Blue Naturale Rettificato



Bloom White / Chalk / Cotto

60×120 - 24”×48” Bloom White Naturale Rettificato
60×120 - 24”×48” Chalk, Cotto Naturali Rettificati



Rammed Warm / Taupe

60×120 - 24”×48” Rammed Warm Naturale Rettificato
120×120 - 48”×48” Taupe Naturale Rettificato









Dove / Stripes Mustard Glossy
Cloudy / Stripes Blue Glossy

30×60 - 12”×24” Stripes Mustard Glossy Rettificato
120×120 - 48”×48” / 60×120 - 24”×48” Dove Naturale Rettificato



30×60 - 12”×24” Stripes Blue Glossy Rettificato

120×120 - 48”×48” Cloudy Naturale Rettificato



Rammed Cold / Taupe

Sizes and decorations alternate and are mixed in a balanced way creating cozy environments.

Größen und Dekorationen wechseln sich ab und werden auf ausgewogene Weise kombiniert, um einladende Umgebungen zu schaffen.

Les formats et les décorations alternent et s'harmonisent de manière équilibrée pour créer des environnements accueillants.

Formati e decorazioni si alternano e si accostano in modo equilibrato creando ambienti accoglienti.

60×120 - 24”×48” Rammed Cold Naturale Rettificato

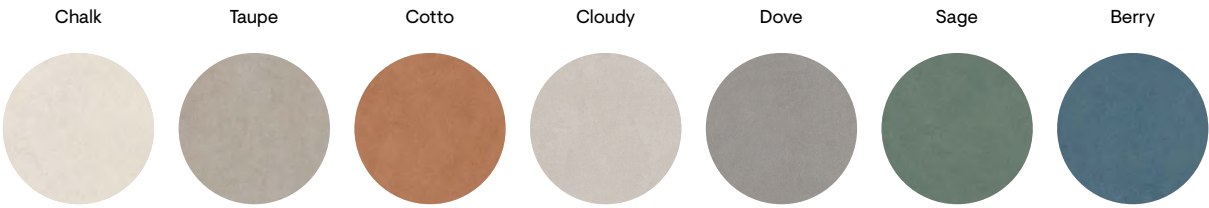
120×120 - 48”×48” Taupe Naturale Rettificato



Informazioni Tecniche

7

Colori
Colours
Farben
Couleurs



4

Formati
Sizes
Formate
Formats



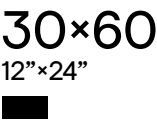
1

Superfici
Surfaces
Oberflächen
Surfaces

Naturale

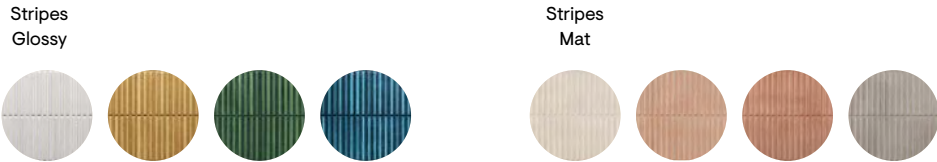
2

Strutture 3D
3D structures
Strukturen
Décorations en relief



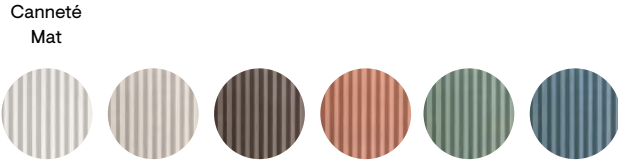
8

Colori
Colours
Farben
Couleurs



6

Colori
Colours
Farben
Couleurs



i

Effetto Contemporaneo
Contemporary effect
Modern Wirkung
Effet Contemporain

Rivestimento
Wall Tiles
Wandfliesen
Revêtement

Pavimento
Floor Tiles
Bodenfliesen
Sol

Gres fine porcellanato ad impasto colorato
Coloured-body fine porcelain stoneware
Feinsteinzeug aus farbiger Masse
Grès cérame fin à pâte colorée

Tecnologia digitale
Digital technology
Digital technologie
Technologie numérique

Superficie Naturale / Natural Surface

Homey has a slightly wavy and opaque texture, capable of creating surfaces that evoke the warm materiality of clay. A contemporary material with the resistance qualities of porcelain stoneware.

Homey hat eine leicht bewegte und matte Textur, die in der Lage ist, Oberflächen zu erzeugen, die an die warme Textur von Tonerde erinnern. Ein zeitgemäßes Material mit den Festigkeitseigenschaften von Feinsteinzeug.

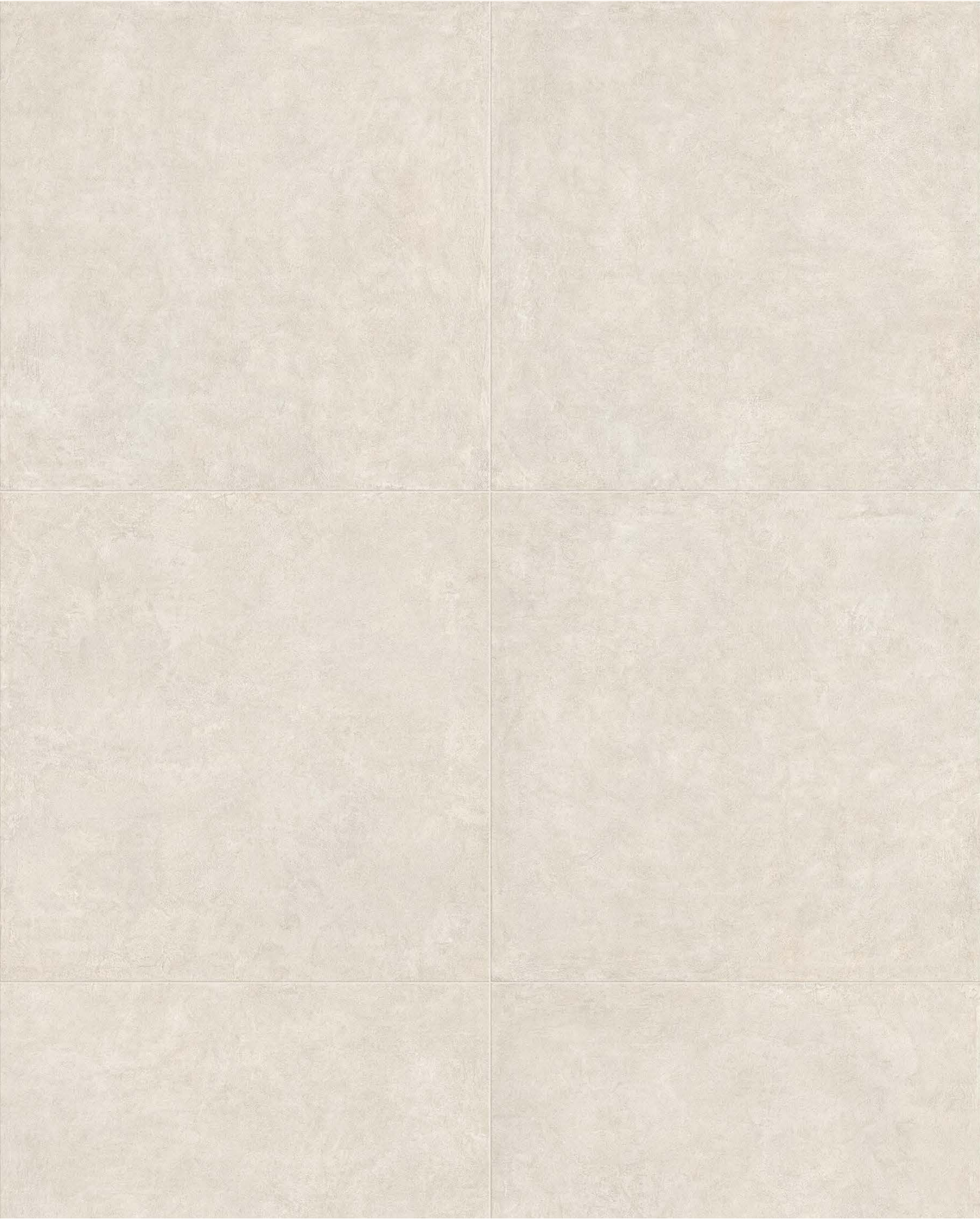
Homey a une texture légèrement ondulée et mate, capable de créer des surfaces qui évoquent la matière chaude de l'argile. Une matière contemporaine avec de qualités de résistance propres au grès cérame.

Homey ha una texture lievemente mossata e opaca, capace di creare superfici che evocano la calda matericità dell'argilla. Una materia contemporanea con le qualità di resistenza proprie del gres porcellanato.

60×120 - 24"×48" Cotto Naturale Rettificato



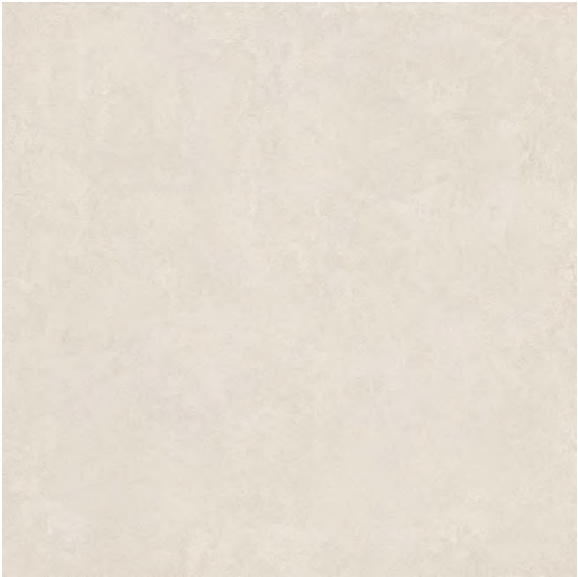




Chalk

Per un risultato di posa ottimale si consiglia di prelevare le piastrelle da 5/6 scatole contemporaneamente.

For best installation results, we suggest taking the tiles from 5/6 boxes at the same time.



± 9

120×120 - 48"×48"
05245 | Homey Chalk Nat/Ret



60×120 - 24"×48"
* 05243 | Homey Rammed Cold Nat/Ret
(mix 9 graphics)



60×120 - 24"×48"
* 05244 | Homey Rammed Warm Nat/Ret
(mix 9 graphics)



± 9,5

60×120 - 24"×48"
05216 | Homey Chalk Nat/Ret



60×120 - 24"×48"
05276 | Homey Bloom White Nat/Ret
(mix 6 graphics)



± 9,5

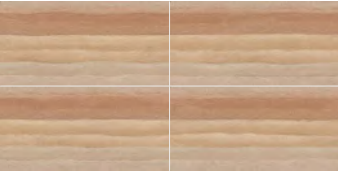
60×60 - 24"×24"
05224 | Homey Chalk Nat/Ret



± 9,5

10×60 - 4"×24"
05277 | Homey Chalk Nat/Ret

* Per la continuità di posa, si consiglia il verso della grafica come da minimale a catalogo
For continuity of installation, we recommend the direction of the graphics as per picture in the catalogue
Für eine kontinuierliche Verlegelinie empfehlen wir die Verlegung gemäß der Abbildung im Katalog
Pour la continuité de l'installation, nous recommandons la direction des graphiques selon les détourés du catalogue



Posa corretta / Correct laying



Taupe

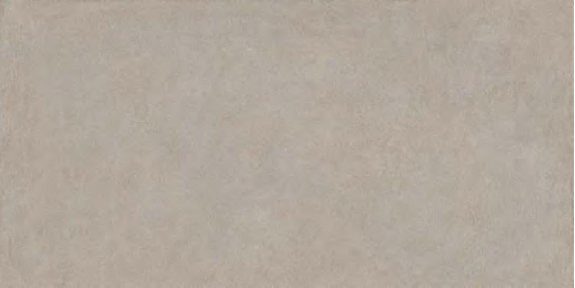
Per un risultato di posa ottimale si consiglia di prelevare le piastrelle da 5/6 scatole contemporaneamente.

For best installation results, we suggest taking the tiles from 5/6 boxes at the same time.



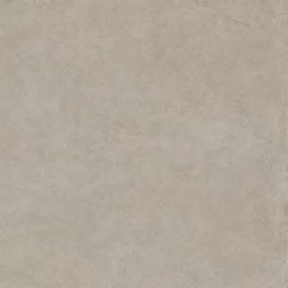
± 9

120×120 - 48"×48"
05248 | Homey Taupe Nat/Ret



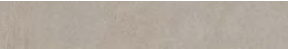
± 9,5

60×120 - 24"×48"
05219 | Homey Taupe Nat/Ret



± 9,5

60×60 - 24"×24"
05227 | Homey Taupe Nat/Ret



± 9,5

10×60 - 4"×24"
05280 | Homey Taupe Nat/Ret



60×120 - 24"×48"
*** 05243** | Homey Rammed Cold Nat/Ret
(mix 9 graphics)



60×120 - 24"×48"
05275 | Homey Bloom Blue Nat/Ret
(mix 6 graphics)

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Pour la continuité de l'installation, nous recommandons la direction des graphiques selon les détournés du catalogue



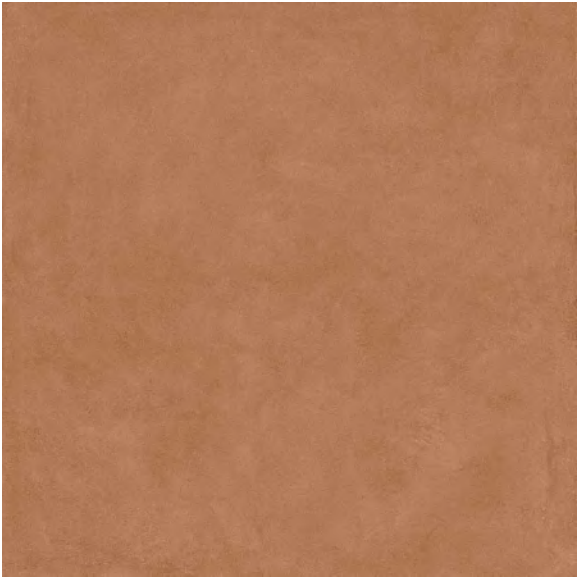
Posa corretta / Correct laying



Cotto

Per un risultato di posa ottimale si consiglia di prelevare le piastrelle da 5/6 scatole contemporaneamente.

For best installation results, we suggest taking the tiles from 5/6 boxes at the same time.



± 9

120×120 - 48"×48"
05249 | Homey Cotto Nat/Ret



± 9,5

60×120 - 24"×48"
05221 | Homey Cotto Nat/Ret



± 9,5

60×60 - 24"×24"
05228 | Homey Cotto Nat/Ret



± 9,5

10×60 - 4"×24"
05281 | Homey Cotto Nat/Ret



60×120 - 24"×48"
* 05244 | Homey Rammed Warm Nat/Ret
(mix 9 graphics)



60×120 - 24"×48"
05241 | Homey Flower Cotto Nat/Ret



60×120 - 24"×48"
05276 | Homey Bloom White Nat/Ret
(mix 6 graphics)

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Cloudy

Per un risultato di posa ottimale si consiglia di prelevare le piastrelle da 5/6 scatole contemporaneamente.

For best installation results, we suggest taking the tiles from 5/6 boxes at the same time.



± 9

120×120 - 48"×48"
05246 | Homey Cloudy Nat/Ret



± 9,5

60×120 - 24"×48"
05217 | Homey Cloudy Nat/Ret



± 9,5

60×60 - 24"×24"
05225 | Homey Cloudy Nat/Ret



± 9,5

10×60 - 4"×24"
05278 | Homey Cloudy Nat/Ret



60×120 - 24"×48"
*** 05243** | Homey Rammed Cold Nat/Ret
(mix 9 graphics)



60×120 - 24"×48"
05275 | Homey Bloom Blue Nat/Ret
(mix 6 graphics)

* Per la continuità di posa, si consiglia il verso della grafica come da minimale a catalogo
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Dove

Per un risultato di posa ottimale si consiglia di prelevare le piastrelle da 5/6 scatole contemporaneamente.

For best installation results, we suggest taking the tiles from 5/6 boxes at the same time.



± 9

120×120 - 48"×48"
05247 | Homey Dove Nat/Ret



± 9,5

60×120 - 24"×48"
05218 | Homey Dove Nat/Ret



± 9,5

60×60 - 24"×24"
05226 | Homey Dove Nat/Ret



60×120 - 24"×48"
*** 05243** | Homey Rammed Cold Nat/Ret
(mix 9 graphics)



60×120 - 24"×48"
05242 | Homey Flower Chalk Nat/Ret



± 9,5

10×60 - 4"×24"
05279 | Homey Dove Nat/Ret

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Sage

Per un risultato di posa ottimale si consiglia di prelevare le piastrelle da 5/6 scatole contemporaneamente.

For best installation results, we suggest taking the tiles from 5/6 boxes at the same time.



± 9,5

60×120 - 24"×48"
05222 | Homey Sage Nat/Ret



± 9,5

60×60 - 24"×24"
05229 | Homey Sage Nat/Ret



± 9,5

10×60 - 4"×24"
05282 | Homey Sage Nat/Ret

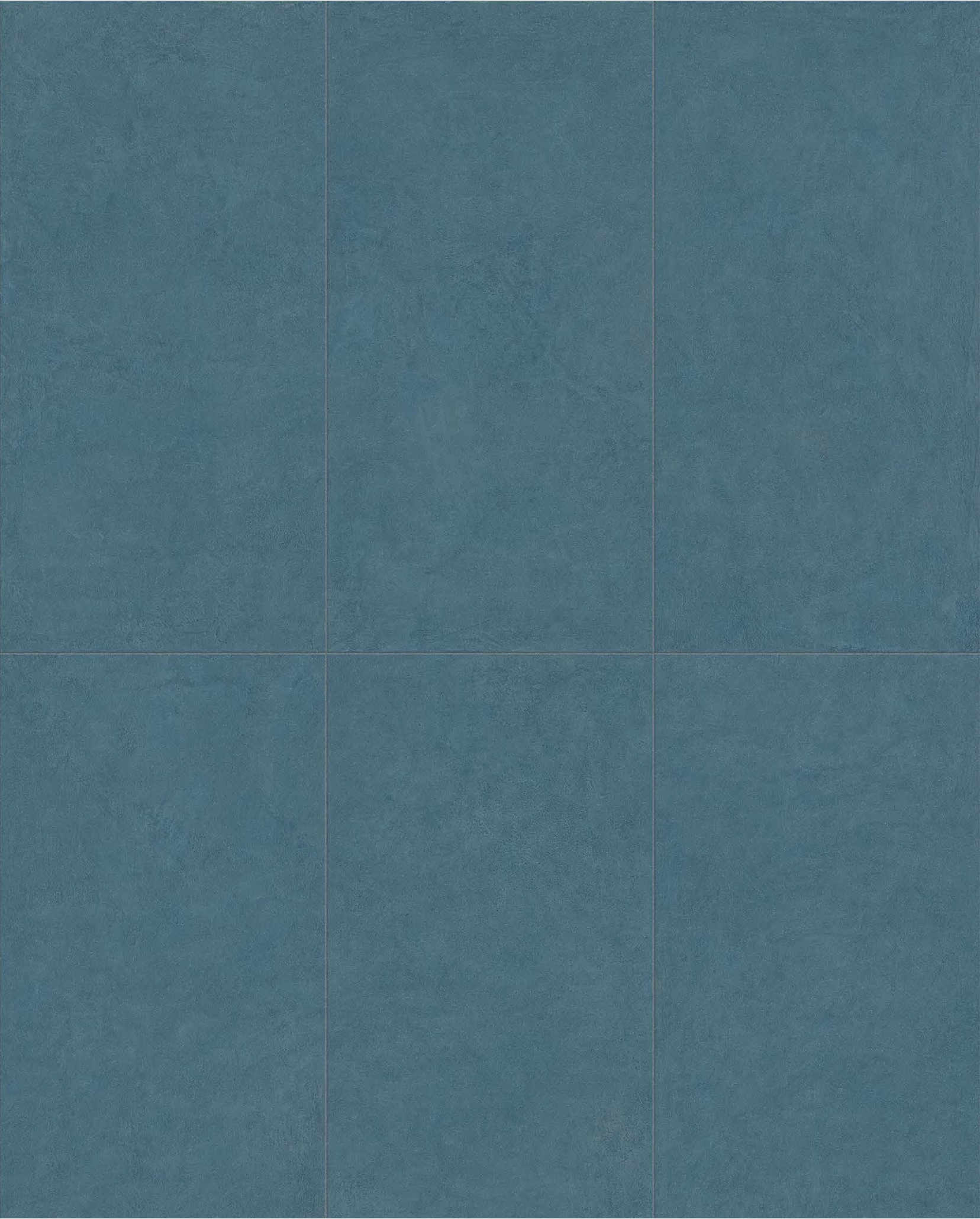


60×120 - 24"×48"
* 05243 | Homey Rammed Cold Nat/Ret
(mix 9 graphics)



60×120 - 24"×48"
05276 | Homey Bloom White Nat/Ret
(mix 6 graphics)

* Per la continuità di posa, si consiglia il verso della grafica come da minimale a catalogo
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Berry

Per un risultato di posa ottimale si consiglia di prelevare le piastrelle da 5/6 scatole contemporaneamente.

For best installation results, we suggest taking the tiles from 5/6 boxes at the same time.



± 9,5

60×120 - 24"×48"
05223 | Homey Berry Nat/Ret



± 9,5

60×60 - 24"×24"
05231 | Homey Berry Nat/Ret



± 9,5

10×60 - 4"×24"
05283 | Homey Berry Nat/Ret



60×120 - 24"×48"
05241 | Homey Flower Cotto Nat/Ret

Homey Stripes Glossy



30×60 - 12"×24"
05234 | Homey Stripes White Glossy Ret



30×60 - 12"×24"
05235 | Homey Stripes Mustard Glossy Ret



30×60 - 12"×24"
05233 | Homey Stripes Green Glossy Ret



30×60 - 12"×24"
05232 | Homey Stripes Blue Glossy Ret

Homey Stripes Mat



30×60 - 12"×24"
05236 | Homey Stripes White Mat Ret



30×60 - 12"×24"
05237 | Homey Stripes Powder Mat Ret



30×60 - 12"×24"
05238 | Homey Stripes Clay Mat Ret



30×60 - 12"×24"
05239 | Homey Stripes Grey Mat Ret



Glossy

Mat

Abbinabilità

Matching
Passende Kombinationen
Coloris Compatibles



Stripes White Glossy



Taupe



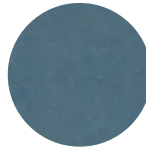
Cotto



Dove



Sage



Berry



Stripes Mustard Glossy



Taupe



Dove



Berry



Stripes Green Glossy



Chalk



Taupe



Cotto



Stripes Blue Glossy



Chalk



Taupe



Cotto



Cloudy



Stripes White Mat



Taupe



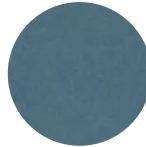
Cloudy



Dove



Sage



Berry



Stripes Powder Mat



Cotto



Berry



Stripes Clay Mat



Chalk



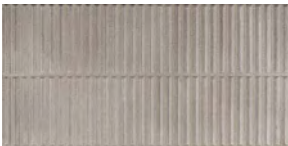
Cotto



Sage



Berry



Stripes Grey Mat



Chalk



Cloudy

Solorovere



Pure



Flamed



Loft



Vintage

Homey Canneté



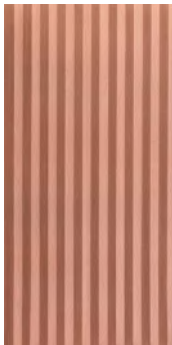
30×60 - 12"×24"
05382 | Homey Canneté Cotton Ret



30×60 - 12"×24"
05383 | Homey Canneté Hemp Ret



30×60 - 12"×24"
05387 | Homey Canneté Shadow Ret



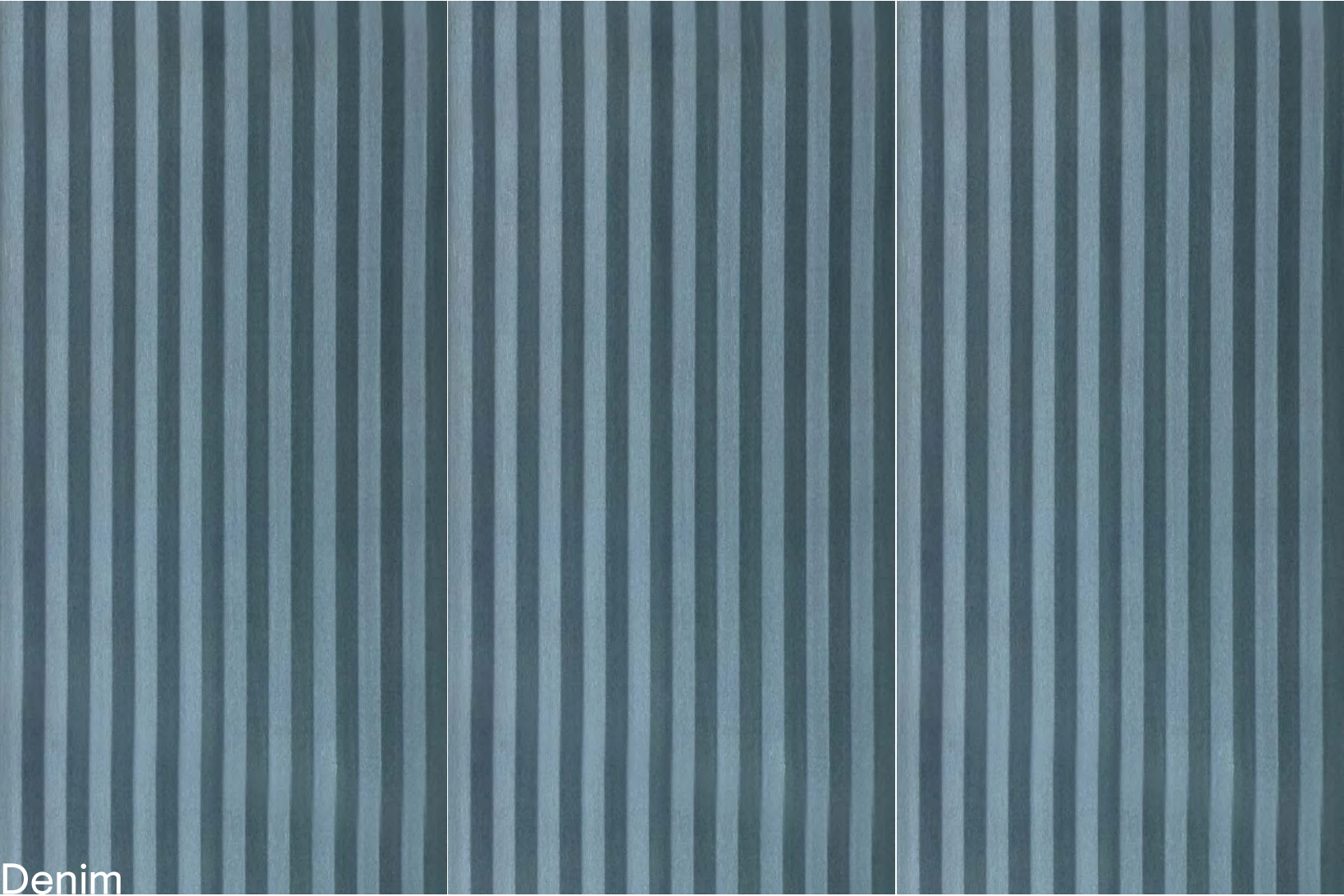
30×60 - 12"×24"
05384 | Homey Canneté Rose Ret



30×60 - 12"×24"
05385 | Homey Canneté Laurel Ret

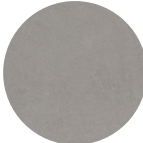
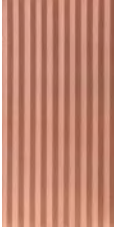


30×60 - 12"×24"
05386 | Homey Canneté Denim Ret



Abbinabilità

Matching
Passende Kombinationen
Coloris Compatibles

					
Canneté Cotton	Taupe	Cotto	Dove	Sage	Berry
					
Canneté Hemp	Chalk	Cotto	Berry		
					
Canneté Shadow	Chalk	Cloudy			
					
Canneté Rose	Chalk	Dove			
					
Canneté Laurel	Chalk	Taupe	Cotto		
					
Canneté Denim	Chalk	Taupe	Cotto	Cloudy	
Solorovere					
	Pure	Flamed	Loft	Vintage	

Riepilogo Gamma Stucchi consigliati

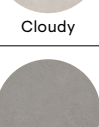
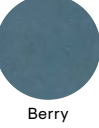
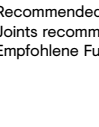
Collection / Serie / Gamme
Recommended grouts / Joints recommandés /Empfohlene Fugen

Formati Sizes												Stucchi Consigliati Recommended grouts Joints recommandés Empfohlene Fugen
Nat/ Ret Chalk												
	120×120 48"×48"	60×120 24"×48"	60×60 24"×24"	10×60 4"×24"	DIN 51130	DIN 51097	DCOF	BS EN 7976-2	AS 4586 2013			
	⅝ 9	⅝ 9,5	⅝ 9,5	⅝ 9,5								
Nat/ Ret Taupe	05245	05216	05224	05277	V2	R10	B	>0.42	wet, dry >36	P3	Mapei 111	
Nat/ Ret Cotto	05248	05219	05227	05280	V2	R10	B	>0.42	wet, dry >36	P3	50% Mapei 111 50% Mapei 112	
Nat/ Ret Cloudy	05249	05221	05228	05281	V2	R10	B	>0.42	wet, dry >36	P3	Mapei 142	
Nat/ Ret Dove	05246	05217	05225	05278	V2	R10	B	>0.42	wet, dry >36	P3	Mapei 111	
Nat/ Ret Sage	05247	05218	05226	05279	V2	R10	B	>0.42	wet, dry >36	P3	Mapei 112	
Nat/ Ret Berry		05222	05229	05282	V2	R10	B	>0.42	wet, dry >36	P3	Kerakoll 19	
		05223	05231	05283	V2	R10	B	>0.42	wet, dry >36	P3	Kerakoll 16	

Stucchi Consigliati
Recommended grouts
Joints recommandés
Empfohlene Fugen

Decori Decors					
					
Flower Cotto 60×120 24"×48"	Flower Chalk 60×120 24"×48"	Rammed Warm 60×120 24"×48"	Rammed Cold 60×120 24"×48"	Bloom White 60×120 24"×48"	Bloom Blue 60×120 24"×48"
⅔ 9,5	⅔ 9,5	⅔ 9,5	⅔ 9,5	⅔ 9,5	⅔ 9,5
	05242	05244	05243	05276	05275
		05244	05243		05275
05241		05244	05243	05276	
			05243		05275
	05242		05243	05276	05275
	05242			05276	
05241					

Kerakoll 34	Mapei 111	Mapei 133	Mapei 111	Mapei 111	Kerakoll 14
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		Strutture 3D 3D Structures							
									
		Stripes White Glossy 30×60 12"×24"	Stripes Mustard Glossy 30×60 12"×24"	Stripes Green Glossy 30×60 12"×24"	Stripes Blue Glossy 30×60 12"×24"	Stripes White Mat 30×60 12"×24"	Stripes Powder Mat 30×60 12"×24"	Stripes Clay Mat 30×60 12"×24"	Stripes Grey Mat 30×60 12"×24"
		1 9,5	1 9,5	1 9,5	1 9,5	1 9,5	1 9,5	1 9,5	1 9,5
 Nat/Ret Chalk			05233	05232			05238	05239	
 Nat/Ret Taupe	05234	05235	05233	05232	05236				
 Nat/Ret Cotto	05234		05233	05232		05237	05238		
 Nat/Ret Cloudy				05232	05236			05239	
 Nat/Ret Dove	05234	05235			05236				
 Nat/Ret Sage	05234				05236		05238		
 Nat/Ret Berry	05234	05235			05236	05237	05238		

Stucchi Consigliati
Recommended grouts
Joints recommandés
Empfohlene Fugen

Mapei 111	Kerakoll 30	50% Kerakoll 19 50% Mapei 120	Kerakoll 16	Mapei 111	Mapei 141	Kerakoll 34	Kerakoll 112
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Pezzi Speciali Special Pieces		
		
	Gradino Costa Retta 33x120 13"x48"	Battiscopa 4,5x60 1¾"x24"
	1 7/8 9,5	1 7/8 9,5
	05264	05256
	05267	05259
	05268	05261
	05265	05257
	05266	05258
	05269	05262
	05271	05263

Riepilogo Gamma
Stucchi consigliati

Collection / Serie / Gamme

Recommended grouts / Joints recommandés /Empfohlene Fugen

Strutture 3D 3D Structures						
						
	Canneté Cotton 30×60 12"×24"	Canneté Hemp 30×60 12"×24"	Canneté Shadow 30×60 12"×24"	Canneté Rose 30×60 12"×24"	Canneté Laurel 30×60 12"×24"	Canneté Denim 30×60 12"×24"
	± 9,5	± 9,5	± 9,5	± 9,5	± 9,5	± 9,5
 Nat/Ret Chalk		05383	05387	05384	05385	05386
 Nat/Ret Taupe	05382				05385	05386
 Nat/Ret Cotto	05382	05383			05385	05386
 Nat/Ret Cloudy			05387			05386
 Nat/Ret Dove	05382			05384		
 Nat/Ret Sage	05382					
 Nat/Ret Berry	05382	05383				

Stucchi Consigliati Recommended grouts Joints recommandés Empfohlene Fugen	Mapei 103	Mapei 123	Mapei 119	50% Kerakoll 40 50% Mapei 110	Kerakoll19	kerakoll 15
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Imballi

Packing
Verpackung
Emballage

Formati Sizes		± MM	 Pezzi Scatola Pieces/Box Stck/Karton Carreaux/Boîte	 Mq/Scatola Sqmt/Box Qm/Karton M2/Boîte	 Kg/Scatola Kgs/Box Kg/Karton Kg/Boîte	 Scatole/Paletta Boxes/Pallet Karton/Palette Boîte/Palette	 Mq/Paletta Sqmt/Pallet Qm/Pallet M2/Palette	 Kg/Paletta Kgs/Pallet Kg/Pallet Kg/Palette	 Formato Paletta Size Pallet Format Pallet Dim. Palette
120×120 (48"×48") Nat/Ret	P	9	2	2,880	58,00	22	63,36	1276,00	143x126x67
60×120 (24"×48") Nat/Ret	P	9,5	2	1,440	31,00	30	43,20	930,00	120x80x96
60×60 (24"×24") Nat/Ret	P	9,5	4	1,440	29,00	32	46,08	928,00	120x80x75
10×60 (4"×24") Nat/Ret	P	9,5	10	0,600	12,50	72	43,20	900,00	120x80x75
30×60 (12"×24") Stripes Nat/Ret	P	9,5	7	1,260	26,30	32	40,32	841,60	120x80x75
30×60 (12"×24") Canneté Ret	P	9,5	7	1,260	26,30	32	40,32	841,60	120x80x75
60×120 (24"×48") Rammed Nat/Ret	P	9,5	2	1,440	31,00	30	43,20	930,00	120x80x96
60×120 (24"×48") Bloom Nat/Ret	P	9,5	2	1,440	31,00	30	43,20	930,00	120x80x96
60×120 (24"×48") Flower Nat/Ret	P	9,5	2	1,440	31,00	30	43,20	930,00	120x80x96
Pezzi Speciali / Special Pieces									
33×120 (13"×48") Gradino Costa Retta Nat/Ret	P	9,5	2	0,792	18,50	20	-	-	-
4,5×60 (1¾"×24") Battiscopa Nat/Ret	P	9,5	14	0,378 m.l. 8,40	8,00	80	-	-	-

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I colori e le caratteristiche estetiche dei prodotti sono quanto più possibile vicini a quelli reali, nei limiti consentiti dai processi di stampa.

All sizes are nominal.

The thickness mentioned on this catalogue are nominal and can be different according to the sizes and the finishes.

The colours and appearance features of the products are as close as possible to reality, within the limitation of the printing process.

Die Formate sind Nennwerte.

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Die Farben und die ästhetischen Eigenschaften der Produkte entsprechen der Wirklichkeit, innerhalb den von dem Druckverfahren erlaubten Grenzen.

Tous les formats sont nominaux.

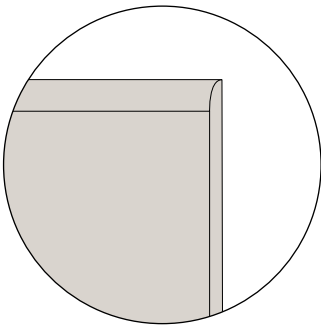
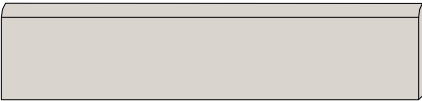
Les épaisseurs reportées sur ce catalogue sont nominales et peuvent varier suivant les formats et les finitions.

Les couleurs et les caractéristiques esthétiques sont fidèles aux couleurs et caractéristiques réelles dans les limites des procédés d'impression.

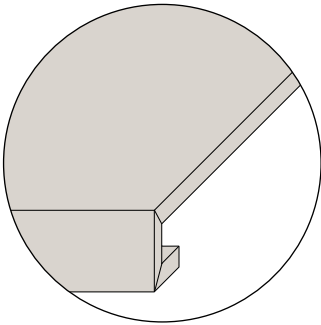
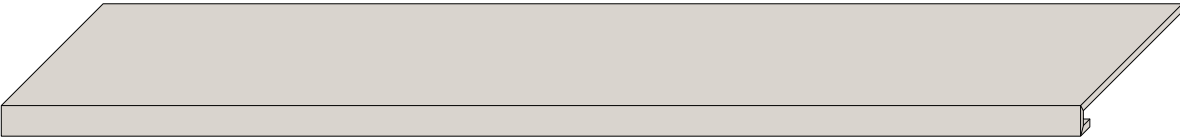
Pezzi Speciali

Special pieces
Formstücke
Pièces spéciales

Battiscopa Nat/Ret 4,5×60 – 1¼”×24” ± 9,5



Gradino Costa Retta Nat/Ret 33×120 – 13”×48” ± 9,5
(costa retta ottenuto per taglio e incollaggio - obtained by cutting ang gluing)



Norme per la posa e la manutenzione

Installation and maintenance instructions

- Per i prodotti rettificati consigliamo una fuga di 2 mm per un migliore risultato di posa.
- Per una migliore resa estetica Piemme consiglia stuccature colorate in tinta con le piastrelle. Verificare, prima dell'utilizzo, la compatibilità ed idoneità dei riempitivi per fughe con il prodotto ceramico.
- Rimuovere le eccedenze dei riempitivi per fughe quando gli stessi sono ancora freschi.
- Attenersi scrupolosamente alle istruzioni indicate dai produttori dei riempitivi per fughe.
- Per eliminare completamente i residui di posa, che potrebbero compromettere la manutenzione ordinaria e le caratteristiche del prodotto, a posa ultimata, procedere con la pulizia utilizzando prodotti adeguati, a base Acida max 3%, rispettando le indicazioni del produttore. Osservare assolutamente i limiti di tempo indicati nelle istruzioni: un contatto troppo pro lungato con questi prodotti potrebbe provocare il danneggiamento della superficie.
- Gli eventuali aloni che si dovessero presentare dopo la posa di materiali lappati o levigati si potranno facilmente eliminare utilizzando un prodotto idoneo, a base Alcalina.

- Riguardo l'utilizzo di materiali ceramici all'esterno, pure riconfermando l'ingelività dei prodotti Piemme in gres porcellanato, in conformità alle vigenti normative europee EN 14411/ISO 13006-ISO 10545.12, occorre attenersi ad alcune fondamentali norme previste per la posa all'esterno, atte a rendere inattaccabili al gelo i predetti pavimenti. Le condizioni più importanti da rispettare sono: le opportune pendenze, le impermeabilizzazioni, i giunti di dilatazione, e l'uso di idonei materiali per la posa.

- Decorì realizzati con smalti e metalli preziosi é indispensabile proteggere la superficie durante la posa, non utilizzare assolutamente prodotti abrasivi e/o acidi, ma solo acqua e sapone neutro. Il produttore non risponde di eventuali danni a questi preziosi materiali causati da "sfregamenti" durante la posa in opera. Per nessun motivo saranno accettate contestazioni relative a materialeposato.

TIPO DI SPORCO	INDICAZIONI PER LA PULIZIA
Birra, Caffè, Gelato, Vino Gomma Pneumatico, Grassi vegetali e animali, Inchiostri, Lampostil Olii Meccanici, Residui di scotch Olio di lino, PennarelloResine Smalti, Tintura per capelli	Prodotti a Base Alcalina
Cera protettiva anti-abrasione, Depositi calcarei, Macchie di ruggine	Prodotti a Base Acida
Cera di candela, Residui di scotch	Solventi
Per ulteriori informazioni specifiche consultare l'area tecnica sul sito Piemme: www.ceramichepiemme.it	

- For better installation results of rectified products, we suggest 2 mm joint.
- For a better aesthetic finish, Piemme recommends using jointing colours that match the tiles.
- Please check, before using, the compatibility and suitability of grouting material with the ceramic tile.
- Clean away the excess of grouting materials while they are still fresh.
- Follow carefully the instructions pointed out by the producers of tile grouting materials.
- To completely eliminate installation residues, which could negatively affect routine maintenance and product characteristics once installation has terminated, proceed to clean using adequate products, with max. 3% Acid base, following the manufacturer's instructions. Always closely abide by the time limits indicated in the instructions: prolonged contact with these products may cause damage to the surface.
- Any rims that appear after installing lapped or polished materials can be easily eliminated using a suitable Alkaline-based product.
- With regard to the use of ceramic materials outdoors, while once more reiterating that Piemme porcelain stoneware products are frost-proof, in compliance with applicable European standards EN 14411/ISO 13006-ISO 10545.12, a number of fundamental procedures must be followed for outdoor installation, suitable for making the aforementioned floors resistant to frost. The most important aspects are: suitable gradients, waterproofing, expansion joints, and the use of suitable installation materials.
- Decorations made with glazes and precious metals It is most important to protect the surface during installation. Never use abrasive and/or acid products, only water and neutral soap. The manufacturer disclaims liability in case of any damage to these precious materials caused by "rubbing" during installation. Under no circumstances will disputes be accepted relating to the installed material.

TYPE OF STAIN	CLEANING SUGGESTIONS
beer, coffee, wine, ice cream vegetable and animal fats, rubber, remains of scotch tape, grease from machines, linseed oil, felt tip pens, paints, inks, hair dye	Alkaline-based detergent
protective anti-abrasion wax, calcareous residuals, rust stains	Acid-based detergent
candle wax, remains of scotch-tape	Solvents

For further specific details please visit the technical area on Piemme website: www.ceramichepiemme.it

Caratteristiche Tecniche

Technical characteristics
Technische daten
Caracteristiques techniques

CLASSIFICAZIONE SECONDO NORME EN 14411 BI_A – ISO 13006 – CLASSIFICATION IN ACCORDANCE WITH EN 14411 BI_A – ISO 13006
KLASSIFIZIERUNG GEMÄSS NORMEN EN 14411 BI_A – ISO 13006 – CLASSIFICATION SELON LES NORMES EN 14411 BI_A – ISO 13006

	CARATTERISTICA TECNICA TECHNICAL CHARACTERISTIC TECHNISCHE DATE CARACTÉRISTIQUE TECHNIQUE	NORMA NORM NORM NORME	VALORE PRESCRITTO VALUE REQUIRED NORMVORGABE VALEUR PRESCRITE	VALORE MEDIO MEAN VALUE MITTELWERT VALEUR MOYENNE CERAMICHE PIEMME FLOOR AND MORE	NORMA NORM NORM NORME	VALORE MEDIO MEAN VALUE MITTELWERT VALEUR MOYENNE CERAMICHE PIEMME FLOOR AND MORE
	LUNGHEZZA E LARGHEZZA LENGHT AND WIDTH / LANGE UND BREITE / LONGUEUR ET LARGEUR		±0.6% (±2.00 MM)			
	SPESSORE THICKNESS / STÄRKE / ÉPAISSEUR		±5% (±0.5 MM)			
	RETILINEITÀ LATI WARPAGES OF EDGES / GERADHEIT DER KANTEN / RÉCTITUDE DES ARÊTES	ISO 10545.2	±0.5% (±1.5 MM)	CONFORME IN ACCORDANCE ERFÜLLT CONFORME	ASTM C-499 ASTM C-485 ASTM C-502	IN ACCORDANCE
	ORTOGONALITÀ WEDGING / RECHTWINKLIGKEIT / ORTHOGONALITÉ		±0.5% (±2.00 MM)			
	PLANARITÀ FLATNESS / PLANITÄT / PLANIMÉTRIE		±0.5% (±2.00 MM)			
	ASSORBIMENTO % D'ACQUA WATER ABSORPTION WASSERAUFNAHME % ABSORPTION D'EAU %	ISO 10545.3	≤ 0.5%	CONFORME IN ACCORDANCE ERFÜLLT CONFORME	ASTM C-373	IN ACCORDANCE
	RESISTENZA ALLA FLESSIONE BENDING STRENGTH BIEGEZUGFESTIGKEIT RÉSISTANCE À LA FLEXION	ISO 10545.4	Modulus of rupture (average): R ≥ 35N/mm² Breaking strength for thickness ≥ 7.5 mm S > 1300 N	CONFORME IN ACCORDANCE ERFÜLLT CONFORME	ASTM C-648 250 LBS OR GREATER	IN ACCORDANCE
	DILATAZIONE TERMICA LINEARE TRA 20° E 100° C LINEAR THERMAL EXPANSION BETWEEN 20° AND 100° C LINEARE WÄRMEAUSDEHNUNG ZWISCHEN 20° UND 100° C DILATATION THERMIQUE LINEAIRE ENTRE 20° ET 100° C	ISO 10545.8	SECONDO I DATI DEL COSTRUTTORE ACCORDING TO BUILDER'S SPECIFICATIONS LAUT ANGABEN DES HERSTELLERS SELON LES ELEMENTS DU COSTRUCTEUR	= 7X10 ⁻⁶ C ⁻¹		
	RESISTENZA AGLI SBALZI TERMICI THERMAL SHOCK RESISTANCE TEMPERATURWECHSELBESTÄNDIGKEIT RÉSISTANCE AUX ÉCARTS DE TEMPÉRATURE	ISO 10545.9	RICHIESTA REQUEST BITTE DEMANDE	RESISTENTE RESISTANT WIDERSTEHEND RÉSISTANT		
	RESISTENZA AL GELO FROST RESISTANCE FROSTBESTÄNDIGKEIT RÉSISTANCE AU GEL	ISO 10545.12	RICHIESTA REQUEST BITTE DEMANDE	RESISTENTE RESISTANT WIDERSTEHEND RÉSISTANT	ASTM C-1026	IN ACCORDANCE
	RESISTENZA ALL'ATTACCO CHIMICO RESISTANCE TO CHEMICAL ATTACK BESTÄNDIGKEIT GEGEN CHEMIKALIEN RÉSISTANCE À L'ATTAQUE CHIMIQUE	ISO 10545.13	SECONDO I DATI DEL COSTRUTTORE ACCORDING TO BUILDER'S SPECIFICATIONS LAUT ANGABEN DES HERSTELLERS SELON LES ELEMENTS DU COSTRUCTEUR	RESISTENTE RESISTANT WIDERSTEHEND RÉSISTANT	ASTM C-650	IN ACCORDANCE
	RESISTENZA DEI COLORI ALLA LUCE COLOURS RESISTANCE TO LIGHT LICHTBESTÄNDIGKEIT RÉSISTANCE DES COULEURS À LA LUMIÈRE	DIN 51094	NESSUNA ALTERAZIONE NO ALTERATION KEINE VERÄNDERUNG AUCUNE ALTÉRATION	CONFORME IN ACCORDANCE ERFÜLLT CONFORME		
	RESISTENZA ALLE MACCHIE STAIN RESISTANCE FLECKENFESTIGKEIT RÉSISTANCE AUX TACHES	ISO 10545.14	≥ CLASSE 3 METODO DI PROVA DISPONIBILE TEST METHOD AVAILABLE VERFÜGBARE PRÜFMETHODE METHODE D'ESSAI DISPONIBLE	CONFORME IN ACCORDANCE ERFÜLLT CONFORME		
	PENDULUM SLIP TEST	BS EN 7976-2*	> 36 DRY > 36 WET	NAT	R10	NAT
					ASTM C-1028 * COF	
					≥ 0.6 DRY ≥ 0.6 WET	
	PENDULUM SLIP TEST	BS EN 7976-2*	> 36 DRY > 36 WET		B	
					ANSI * 137.1-2012 DCOF	
					> 0.42 WET	
	PENDULUM SLIP TEST	BS EN 7976-2*	> 36 DRY > 36 WET	NAT	Wet, Dry > 36	NAT
					AS 4586: 2013	P3
					CLASS	

*TRATTANDOSI DI NORMATIVE NAZIONALI, I METODI DI PROVA, I REQUISITI E LE CLASSIFICAZIONI VARIANO DA PAESE A PAESE. IL VALORE ATTESO DALLA RESISTENZA ALLO SCIVOLAMENTO DELLA PRODUZIONE DI INDUSTRIE CERAMICHE PIEMME S.P.A., PUÒ VARIARE IN BASE AL LOTTO PRODUTTIVO. SPECIFICA DOCUMENTAZIONE È DISPONIBILE SU RICHIESTA. TEST METHODS, REQUIREMENTS AND CLASSIFICATIONS DIFFER FROM COUNTRY TO COUNTRY, ACCORDING TO THE NATIONAL REGULATIONS. THE EXPECTED VALUE OF SLIPPAGE RESISTANCE OF PRODUCTS BY INDUSTRIE CERAMICHE PIEMME S.P.A. MAY VARY DEPENDING ON THE PRODUCTION BATCH. SPECIFIC DOCUMENTS ARE AVAILABLE UPON REQUEST. PRÜFVERFAHREN, ERFORDERNISSE UND KLASSIFIKATIONEN SIND VERSCHIEDEN VON LAND ZU LAND, GEMÄSS DER NATIONALEN VORSCHRIFTEN. DER ERWARTUNGSWERT DER RUTSCHSICHERHEIT DER PRODUKTE VON INDUSTRIE CERAMICHE PIEMME S.P.A. KANN SICH - JE NACH DER PRODUKTIONSPARTIE - VERÄNDERN. SPEZIFISCHE UNTERLAGEN SIND AUF VERLANGEN ZUR VERFÜGUNG. LES MÉTHODES D'ESSAI, LES RÉQUISITIONS ET LES CLASSIFICATIONS CHANGENT DE PAYS À PAYS, SELON LES RÉGLEMENTATIONS NATIONALES. LA VALEUR ATTENDUE DE RÉSISTANCE AU GLISSEMENT DES PRODUITS DE INDUSTRIE CERAMICHE PIEMME S.P.A. PEUT VARIER EN FONCTION DU LOT DE PRODUCTION. UNE DOCUMENTATION SPÉCIFIQUE EST DISPONIBLE SUR DEMANDE.

ELENCO DELLE SERIE CERTIFICATE E CLASSIFICAZIONI DISPONIBILI A RICHIESTA - LIST OF CERTIFIED SERIES AND CLASSIFICATIONS AVAILABLE UPON REQUEST
LISTE DER GEPRÜFTEN SERIE UND KLASSIFIZIERUNGEN AUF ANFRAGE ERHÄLTlich - LISTE DES SERIES CERTIFIÉES ET DES CLASSEMENTS DISPONIBLES SUR DEMANDE



CERAMICHE PIEMME
FLOOR AND MORE



Reading Guide
Leseanleitung
Guide à la lecture



Spessore
Thickness
Stärke
Epaisseur

Variazione nelle sfumature di colore
Color shade variations
Variation der Farbnuancen
Variation des nuances de couleur

Resistenza alla scivolosità
Skid resistance
Rutschfestigkeit
Resistance au glissement

V1

Aspetto uniforme
Uniform apperance
Gleichförmiges aussehen
Aspect uniforme

DIN 51130	DIN 51097	DCOF
R10	A+B	>0,42

V2

Variazione leggera
Slight variation
Leichte variation
Variation légère

V3

Variazione moderata
Moderate variation
Mäßige variation
Variation modeste

V4

Variazione casuale
Random variation
Zufällige variation
Variation fortuite

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Les couleurs et les caractéristiques esthétiques sont fidèles aux couleurs et caractéristiques réelles dans les limites des procédés d'impression.

Una storia tutta italiana

Piemme dal 1962, anno della sua fondazione, è protagonista indiscussa del vero Made in Italy, quello fatto di eccellenza, passione e creatività. Oggi tutti i materiali Piemme sono prodotti con tecnologia d'avanguardia come la decorazione digitale inkjet HD, la cottura in forni ad energia pulita a recupero di calore, la rettifica e levigatura in linea "one roof" e la verifica elettronica dello standard qualitativo.

An all-Italian story

Since 1962, the year of its foundation, Piemme has been the undisputed protagonist of real Made in Italy, that which consists of excellence, passion and creativity. Today, all Piemme materials are made using cuttingedge technology such as HD inkjet digital decoration, firing in heat-recycling cleanenergy kilns, "one roof" grinding and polishing line and electronic quality standard control.

Eine ganz italienische Geschichte

Seit dem Gründungsjahr 1962 ist Piemme ein unangefochtener Hauptakteur des echten Made in Italy: jenem, das auf Exzellenz, Leidenschaft und Kreativität gründet. Alle Piemme Erzeugnisse werden heute unter Einsatz von Spitzentechnologie produziert, wie zum Beispiel mit der digitalen Inkjet-Dekoration, dem Brennen in Öfen mit grüner Energie und Wärmerückgewinnung, dem Schleifen und Polieren in der Linie „unter einem Dach“ sowie der elektronischen Prüfung des Qualitätsniveaus.

Une histoire toute italienne

Depuis 1962, l'année de sa fondation, Piemme est la protagoniste indiscutée du Made in Italy, basé sur l'excellence, la passion et la créativité. Aujourd'hui toutes les phases du cycle de fabrication Piemme sont issues d'une technologie à l'avant-garde comme la décoration numérique inkjet HD, la cuisson dans des fours à énergie propre et à récupération de chaleur, la rectification et le polissage en en ligne "one roof" et la vérification électronique de la qualité.

CERAMICHE PIEMME
FLOOR AND MORE

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